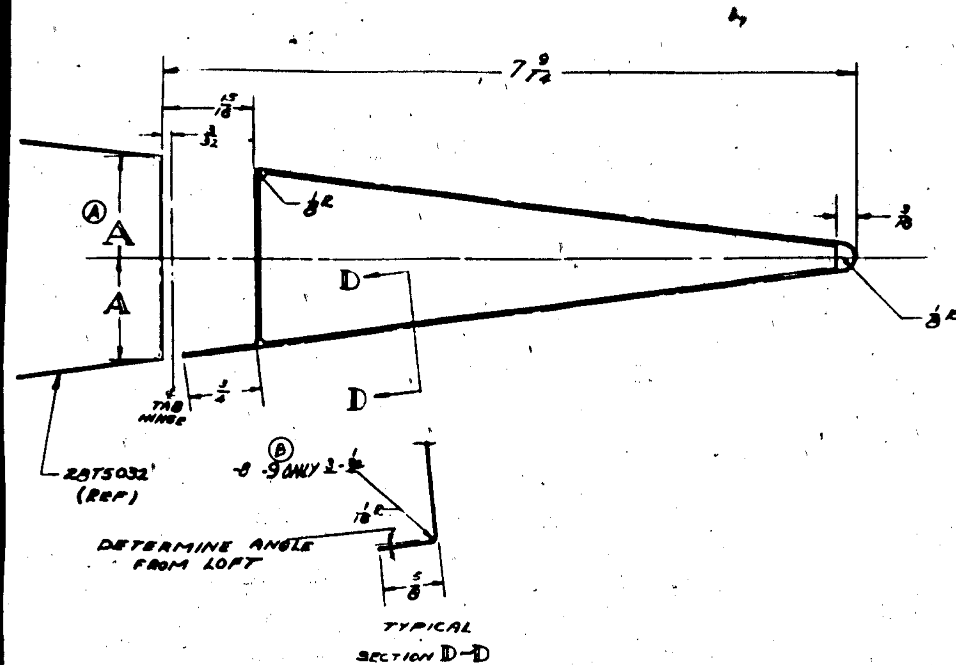


DETAIL OF RIBS
SCALE 12"=1'-0"

RIB	A
-7	1 5/32
-8	[illegible]
-9	[illegible]
-10	1 5/16
-11	1 27/64
-12	1 [illegible]/32
-13	1 25/32

SECTION C-C
SCALE 12"=1'-0"

28T5032 (REF)
28T5018 (REF)
℄ TAB HINGE
28T5011 (REF)
04305-D3 SPACED EQUALLY AT APPROX 1 INCH
A — A
B — B
C — C
13
10 5/8
21 1/4 Ⓒ
30 5/8
5 41/64
53 5/8

SECTION A-A
SCALE 12"=1'-0"
AN442-D3

28T5032 (REF)
AN251-2 SEE DETAIL
AN442-D3
SECTION B-B
SCALE 12"=1'-0"

ON TAB HINGE-CUT WIRE BACK 1/8 IN. PINCH END OF HINGE SLIGHTLY TO PREVENT WIRE FROM COMING OUT AS SHOWN
PINCH ENDS
CUT BACK 1/8 IN.
Ⓓ DETAIL · AN251-2

DRILL #10 (.193) THRU
AN426-D3 C'SINK ON HEAD
DETAIL OF HORN.-14
SCALE 12"=1'-0"

FINISH NOTE:-
- -6: Z-P BOTH SIDES, 2AP INSIDE, AP OUTSIDE CONTACTING SURFACE. } IN DETAIL
- -7 TO -13 INCL.: Z-P-2AP.
- -14 AND -15: Z-P-AP.
- FINAL EXTERIOR FINISH:- CLEAN AND TOUCH UP WITH PRIMER APPLY 2 [illegible] GP

GP GREEN PRIME

FINISH	CODE
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

LET	ALTERATION	DATE	BY
A	[illegible]	[illegible]	
B	[illegible]	"	"
C	[illegible]	"	"
D	ADDED DETAIL OF AN251-2	"	"

PBY-5 / 20084 / 20871 / [illegible] / 20580

PART No.	STOCK	MATERIAL	SPEC.	REQ.
AN426-D3				
AN442-D3				
04305-D3				
AN251-2355				1
-15	.032 x [illegible]	24ST ALC	47A8T	2
-14	.040 x [illegible] x 10	24ST ALC	47A8	1
-13	.020 x [illegible]			1
-12	.020 x [illegible]			1
-11	.020 x [illegible]			1
-10	.020 x [illegible]			1
-9	.020 x [illegible]			1
-8	.020 x [illegible]			1
-7	.020 x [illegible]			1
-6	.020 x 17 x 56	24ST ALC	47A8T	1

PARTS LIST PER ASSY.

MODEL	NEXT ASSY.	REQ.
PBY-5A	28T5005	1
PBY-5B	28T5005	1
PBY-5	28T5005	1

REQUIREMENTS PER AIRPLANE
REPLACES
REPLACED BY
SCALE 6"=1'-0" & NOTED
STAMP PART NUMBER WHERE SHOWN

A C
NAVY NONE — HEAT TREAT
NOTED — FINISH
NAME TAB ASS'Y - RUDDER
OPP. HAND NONE
J 28T5033
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

H 483